

3M™ Spray Adhesives and Cleaners



Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner
Properties/suitable for	Foam & fabric	Repositionable & removable	Hi-tack	Multi purpose	Rubber bonding	Heavy duty & hi-strength	Maintenance & cleaning
Key features (info box)							

Physical and Performance Characteristics, Key Features

Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner
Base	Synthetic elastomer	Synthetic elastomer	Synthetic elastomer	Synthetic elastomer	Polychloroprene	Synthetic elastomer	
Colour	Orange	White	Cream	Cream	Bright yellow	Clear	Clear
Density [g/ml]	0.71	0.71	0.70	0.70	0.71	0.71	
Volatile organic compounds [VOC] %	< 55	636	< 55	523	506	636	
Flash point	- 42°C	- 46°C	- 42°C	- 42°C	- 45°C	- 55°C	
Spray adhesive application	Both sides	One side	Both sides	One side or both sides	Both sides	Both sides	Spraying, brushing
Spray pattern	Variable lace	Particle	Variable lace	Mist	Variable lace	Variable lace	
Bonding range	Up to 10 min	Permanently tacky	Up to 60 min	Up to 15 min	Up to 15 min	Up to 15 min	
Dry time	15 to 30 sec	Up to 5 min	Up to 10 min	Up to 10 sec	1 to 3 min	Up to 30 sec	

Suggested Applications

Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner
General upholstery and flexible foams bonding (e.g. PU or latex)	•						
Foam lamination. Attaching foam and fabric to wood and other substrates	•						
Bond fabrics to interiors, speakers, etc.	•						
Installing acoustic panels	•						
For repositionable and removable applications		•					
Use for holding and positioning lightweight materials temporarily		•					
Bonds paper, cardboard, acetate, foil, fabrics, plastic sheeting, etc.		•					
Bond carpet, door skins and fabric in conversions			•				
Attaching nameplates, pool table fabrics, pipe insulation etc.			•				
Bonding insulation in aircraft interiors and specialty cabinets			•				
Bond insulating material such as polystyrene, rock wool, glass wool				•			
Attaching fibreglass insulation and drywall corner beads				•			
Bond thin decorative film, foils, and fabrics				•			
For variety of display and furniture jobs				•			
Picture framing and mounting displays				•			
Bond all types of rubber except EPDM					•		
Bond most supported vinyl and leather					•		
Adhere many plastics, laminates and wood products					•		
Adhere polyethylene, polypropylene to wood, metal and more						•	
Bond decorative laminate to tables, cabinets and shelving						•	
Attaching fibreglass insulation and drywall corner beads						•	
Bond kick plates to office desks						•	
Attach plastic sign lettering to wood						•	
Use for dissolving and removing dirt, grease and tar							•
Removes and various non-curing adhesives							•
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Product Use

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